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The Polaris Xpedition 425 was designed with the capability and strength for hard work and demanding trail riding. Although this model was manufactured back in the early 2000s, many of these quads are still going strong helping their owners out in the fields and during hunting adventures.

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Polaris Xpedition 425 2000 service manual provides step-by-step instructions based on the complete disassembly of the machine. It is this level of detail, along with hundreds of photos and illustrations, that guide the reader through each service and repair procedure.

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Description: The recalled ATVs are the 2000, 2001 and 2002 model year "Xpedition 425" with 5-speed manual transmissions. The ATVs are either red or a tan metallic, and have "Xpedition 425" and "Polaris" written on both sides of the bodywork. On the left-hand side of the ATV on the clutch cover, near the footrest, appear the words "5-Speed".

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